

IN THE ABSTRACT:

Amend the current Abstract as follows:

Q1 ~~The present invention manufactures a~~ A method for manufacturing solid structural material using a three-dimensional five-axial woven fabric $[[W]]$. ~~According to the present invention, in~~ In weaving a three-dimensional five-axial woven fabric W using a three-dimensional weaving machine, divisibly woven sections $[[S1]]$ are formed in portions of a manufactured three-dimensional five-axial woven fabric by alternately driving an upper and a lower insertion members $[[2, 3]]$ for inserting a vertical yarn $[[Z]]$ from above and below, respectively, in such a manner that each of the insertion members and a weft insertion rapier are driven with different timings.

ABSTRACT OF THE DISCLOSURE:

A method for manufacturing solid structural material using a three-dimensional five-axial woven fabric. In weaving a three-dimensional five-axial woven fabric W using a three-dimensional weaving machine, divisibly woven sections are formed in portions of a manufactured three-dimensional five-axial woven fabric by alternately driving an upper and a lower insertion members for inserting a vertical yarn from above and below, respectively, in such a manner that each of the insertion members and a weft insertion rapier are driven with different timings.